

**MDO SATIN FINISH**

**EDGE SEALING**

- Just paint DOES NOT seal the edges from moisture.
- For good weather ability, you must seal the edges with a good, paintable, calk sealant like MAX 3500.
- Prime and paint the edge with a good primer and enamel paint.

P/P = Prime/Prime

E/R = Enamel/Resin Back

E/E = Enamel/Enamel

**1/2" SINGLE FACE**

DESCRIPTION	ID#
1/2" 4' X 8' E/R	41081

**SAW CUTS**

- The smallest horizontal or vertical saw cut is four ". The minimum charge for saw cutting is \$5.00.
- Large orders will be fabricated in San Jose and may require additional lead-time.
- Any quantities greater than 100 will require a special quote.
- PSS can not cut shapes or circles. Our equipment only allows straight cuts.

**NO REFUNDS ON CUT MATERIAL.**

DESCRIPTION	ID#
PRICE PER CUT (FIRST CUT FREE FOR MULTIPLE CUTS)	.442

When placing your order through our web store, please follow these simple steps to attach cuts to your substrate orders. If you don't currently have access to our web store visit [www.productsignsupplies.com](http://www.productsignsupplies.com) to learn how or turn to page ----- of this catalog.

Once you have entered the material requiring cuts into your cart:

- Up in the search field on your cart page enter .442 for boards sheets saw cuts.
- Enter the item into your cart.
- Determine the amount of pieces needed to be cut, subtract 1 and enter that amount in the qty field. (Example: if you want 10 pieces cut to 18" x 24" with rounded corners, enter the qty 9.)
- In the line item comment field enter your cut sizes. Example: 10) 18" x 24". If there will be remaining material after your cuts, please note the words +drop after them. It is important to place your requested cuts under the substrate it pertains to.

**MEDEX**

**IMPORTANT NOTICE FROM MEDITE (MEDEX MANUFACTURER) BROCHURE**

Medex signs should be placed a minimum of 6" above the ground and not be flush mounted to any wall. There should be a minimum of 1/4" spacing, using furring strips or galvanized washers. Medex is a non-structural panel; maximum recommended spans are: Thick/Max Span: 3/8"-12 in; 1/2"-16 in; 5/8-24 in; 3/4" & over — 36 ". Signs exceeding 60" in any dimension should be mounted with oversized pilot holes for mounting bolts, and filled with elastic sealant (e.g., RTV, silicone, etc.) when mounting. The over-bore should allow sign to expand and contract a total 1/2" per 8 foot of size. Signs should not be mounted using cantilevered (one end only) attachments, or with fasteners that penetrate sign edge. Hanging signs should be attached through sign face using clevis-and-pin arrangement. All edges and carved and/or sandblasted areas "MUST BE SEALED". Medite recommends glue sizing (dilute 3 volumes Yellow Carpenters Glue with one volume Water and apply). For more effective, longer lasting and durable sealant, we recommend one of the following be used as a base coat whenever lower density core is exposed (e.g., sandblasting/mounting holes)\*, (1) Epoxy (2) Unmodified acrylic aliphatic formulations of exterior spar varnish\*\* (3) Unmodified acrylic (solvent based) aliphatic formulations of urethanes\*\*.

**MEDEX**

- Medex boards are oversized, approximately 49" x 97". Check size prior to framing.
- Do NOT stand on end against walls to dry in the sun because they can warp.
- Make sure you seal the edges for outdoor use.
- If you have PSS trim it to size, there is a cut charge at our regular cutting rate. When ordering cuts, specify the size and emphasize EXACT.
- Because of Medite's strict requirements, Medex Boards are not guaranteed by Product Sign Supplies against exterior elements, such as rain, snow, and sprinklers.
- PSS recommends you consider the economics before choosing materials for outdoor use.

**BE ADVISED: Painting may not provide a warranted "weather-proof" product, therefore, if using Medex for permanent signage in wet elements, finish it extra well for outdoor use.**

**PSS DOES NOT RECOMMEND MEDEX FOR EXTERIOR USE REGARDLESS WHAT TYPE OF FINISH YOU APPLY**

B/B = Bare/Bare

**MEDEX DOUBLE FACE**

DESCRIPTION	ID#
3/8" X 4' X 8' B/B	.167
1/2" X 4' X 8' B/B	.169
3/4" X 4' X 8' B/B	.171